

## Please read these Operational Instructions carefully and follow them accordingly!

Ignoring these Instructions can lead to lethal accidents, malfunctions, brake failure and damage to other parts.  
These Installation and Operational Instructions (I + O) are part of the brake delivery.  
Please keep them handy and near to the brake at all times.

### Contents:

- Page 1:** - Contents
- Page 2:** - Safety and Guideline Signs
  - Certificates
  - Guidelines on EU Directives
- Page 3:** - Safety Regulations
- Page 4:** - Safety Regulations
- Page 5:** - Safety Regulations
- Page 6:** - Brake Illustrations
- Page 7:** - Brake Illustrations
- Page 8:** - Parts List
- Page 9:** - Technical Data
  - Dimensions
- Page 10:** - Switching Times
  - Torque-Time Diagram
- Page 11:** - Application
  - Design
  - Function
  - Scope of Delivery, State of Delivery
  - Installation Conditions
  - Brake Temperature
- Page 12:** - Adjustment
  - Noise Damping
  - Brake Installation
- Page 13:** - Brake Inspection
  - Braking Torque
  - Installation of Bowden Cable Hand Release
- Page 14:** - Electrical Connection and Wiring
- Page 15:** - Release Monitoring
  - Wear Monitoring
- Page 16:** - Maintenance
  - Guidelines on Brake De-installation
  - Information on the Components
  - Cleaning the Brake
  - Disposal
- Page 17:** - Malfunctions / Breakdowns

## Safety and Guideline Signs

### DANGER



Immediate and impending danger, which can lead to severe physical injuries or to death.

### ATTENTION

Possible property damage can be the consequence.

### CAUTION



Danger of injury to personnel and damage to machines.



**Please Observe!**  
Guidelines on important points

## Approvals

EU Type Examination Certificate (Elevator Directive):

- **EU-BD 1075** for Size 9
- **EU-BD 1030** for Size 10



### Guidelines on the Declaration of Conformity

A conformity evaluation has been carried out for the product (electromagnetic safety brake) in terms of the EU Low Voltage Directive 2014/35/EU and RoHS 2011/65/EU with 2015/863/EU. The Declaration of Conformity is laid out in writing in a separate document and can be requested if required.

### Guidelines on the EMC Directive 2014/30/EU

The product cannot be operated independently according to the EMC Directive.

Due to their passive state, brakes are also non-critical equipment according to the EMC.

Only after integration of the product into an overall system can this be evaluated in terms of the EMC.

For electronic equipment, the evaluation has been verified for the individual product in laboratory conditions, but not in the overall system.

### Guidelines on the Machinery Directive 2006/42/EC

The product is a component for installation into machines according to the Machinery Directive 2006/42/EC.

The brakes can fulfil the specifications for safety-related applications in coordination with other elements.

The type and scope of the required measures result from the machine risk analysis. The brake then becomes a machine component and the machine manufacturer assesses the conformity of the safety device to the directive.

It is forbidden to start use of the product until you have ensured that the machine accords with the regulations stated in the directive.

### Guidelines on the EU Directive 2011/65/EU (RoHS II) with 2015/863/EU (RoHS III – from 22 July 2019)

These restrict the use of certain hazardous substances in electrical and electronic devices as well as in products / components (category 11), the proper operation of which is dependent on electric currents and electromagnetic fields.

**Our electromagnetic products / components fulfil the requirements laid down in the RoHS Directive(s), taking into account the valid exceptions (according to Appendix III and IV RoHS (2011/65/EU) with delegated Directives (EU) 2018/739-741 from 01.03.2018 for Category 11 – until 21 July 2024) and comply with the RoHS.**

### Guidelines on the ATEX Directive

Without a conformity evaluation, this product is not suitable for use in areas where there is a high danger of explosion.

For application of this product in areas where there is a high danger of explosion, it must be classified and marked according to Directive 2014/34/EU.

### Guidelines on the REACH Regulation (EC) No. 1907/2006

of the European Parliament and of the Council Concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals. This regulates the manufacture, placing on the market and use of chemical substances in preparations, under certain conditions also pertaining to substances in products. *mayr*<sup>®</sup> power transmission exclusively manufactures products (articles: clutches/couplings, electric motors, brakes and the appropriate rectifiers) in accordance with the definition in Article 3 Section 3 of the REACH Regulation. In some products (ROBA-stop<sup>®</sup>, Sizes 2 – 11, Type 8 - - - - - / ROBA-stop<sup>®</sup>-M, Sizes 2 – 500, Type 891.- - - - / ROBA-stop<sup>®</sup>-silenzio<sup>®</sup>, Sizes 4 – 8, Type 896.- - - - / ROBA<sup>®</sup>-topstop<sup>®</sup>, Sizes 100 – 260, Type 899.- - - - -), shoulder screws are installed which are made from a copper alloy containing up to 2.5 % by weight lead. Products made from copper and copper alloys do not fall within the area of applicability of Regulation (EC) No. 1272/2008 of the European Parliament and Council Concerning the Classification, Labelling and Packaging of Substances and Mixtures (CLP Regulation) and are therefore not subject to the classification and labelling obligations. We would hereby like to point out that the proportion of lead used here is not prohibited according to the REACH Regulation. It is merely necessary to declare the use of this substance.

## Safety Regulations

These Safety Regulations are user hints only and may not be complete!

### General Guidelines

#### DANGER



Danger of death!  
Do not touch voltage-carrying lines and components.

Brakes may generate further risks, among other things:



Hand injuries



Danger of seizure



Contact with hot surfaces



Magnetic fields

### Severe injury to people and damage to objects may result if:

- the electromagnetic brake is used incorrectly.
- the electromagnetic brake is modified.
- the relevant standards for safety and / or installation conditions are ignored.

During the risk assessment required when designing the machine or system, the dangers involved must be evaluated and removed by taking appropriate protective measures.

### To prevent injury or damage, only specialist personnel are allowed to work on the components.

They must be familiar with the dimensioning, transport, installation, inspection of the brake equipment, initial operation, maintenance and disposal according to the relevant standards and regulations.



Before product installation and initial operation, please read the Installation and Operational Instructions carefully and observe the Safety Regulations. Incorrect operation can cause injury or damage. At the time these Installation and

Operational Instructions go to print, the electromagnetic brakes accord with the known technical specifications and are operationally safe at the time of delivery.

- Technical data and specifications (Type tags and documentation) must be followed.
- The correct connection voltage must be connected according to the Type tag and wiring guidelines.
- Check electrical components for signs of damage before putting them into operation. Never bring them into contact with water or other fluids.
- Please observe the EN 60204-1 requirements for electrical connection when using in machines.



Only carry out installation, maintenance and repairs in a de-energised, disengaged state and secure the system against inadvertent switch-on.

### Guidelines for Electromagnetic Compatibility (EMC)

In accordance with the EMC directive 2014/30/EU, the individual components produce no emissions. However, functional components e.g. mains-side energisation of the brakes with rectifiers, phase demodulators, ROBA®-switch devices or similar controls can produce disturbance which lies above the allowed limit values. For this reason it is important to read the Installation and Operational Instructions very carefully and to keep to the EMC directives.

### Application Conditions



The catalogue values are guideline values which have been determined in test facilities. It may be necessary to carry out your own tests for the intended application. When dimensioning the brakes, please remember that installation situations, braking torque fluctuations, permitted friction work, bedding-in condition / conditioning of the brake linings and wear as well as general ambient conditions can all affect the given values. These factors should therefore be carefully assessed, and alignments made accordingly.

- Mounting dimensions and connection dimensions must be adjusted according to the size of the brake at the place of installation.
- Use of the brake in extreme environmental conditions or outdoors, directly exposed to the weather, is not permitted.
- The brakes are designed for a relative duty cycle of 60 %. A duty cycle > 60 % leads to higher temperatures, which cause premature ageing of the noise damping and therefore lead to an increase in switching noises. Furthermore, the switch function of the release monitoring can be impaired. The max. permitted switching frequency is 180 1/h. These values are valid for intermittent periodic duty S3 60 %. The permitted surface temperature on the mounting surface must not exceed 80 °C at a max. ambient temperature of 40 °C.
- The braking torque is dependent on the current bedding-in condition of the brake. Bedding in / conditioning of the friction linings is necessary.
- The brakes are only designed for dry running. The torque is lost if the friction surfaces come into contact with oil, grease, water or similar substances or any other foreign bodies.
- The surfaces of the outer components have been phosphated manufacturer-side to form a basic corrosion protection.

#### CAUTION



The friction linings may rust up and seize up in corrosive ambient conditions and / or after longer downtimes.

The user is responsible for taking appropriate countermeasures.

## Safety Regulations

These Safety Regulations are user hints only and may not be complete!

### Dimensioning

#### Attention!

When dimensioning the brake, please take into consideration whether a load torque is present when selecting the protection.

- Load torques reduce the deceleration torque available.
- Load torques may increase the output speed:
  - during a possible processing time in the controls
  - during the brake downtime

When calculating the friction work, please observe that the brake nominal torque is subject to a tolerance.

### Climate Conditions

The electromagnetic brake is suitable for applications with an ambient temperature of between -5 °C and +40 °C.

#### CAUTION



#### Reduction in braking torque possible

Condensation can form on the brake and cause a loss in braking torque:

- due to fast changes in temperature
- at temperatures of around or under freezing point

The user is responsible for taking appropriate countermeasures (e.g. forced convection, heating, drain screw).

#### CAUTION



#### Brake malfunction possible

Condensation can form on the brake and cause malfunctions:

- at temperatures around or under freezing point, the brake can freeze over and not release any more.

The user is responsible for taking appropriate countermeasures (e.g. forced convection, heating, drain screw).

The system function must be checked by the user after longer downtimes.



At high temperatures and in high humidity or with occurring dampness, the friction linings can seize up to the brake disk after longer downtimes.

#### CAUTION



Temperatures of over 80 °C on the brake mounting flange can have a negative effect on the switching times, the braking torque levels and the noise damping behaviour.

### Intended Use

This safety brake is intended for use in electrically operated elevators and goods elevators. Furthermore, this brake can also be used as a braking device acting on the traction sheave or the shaft of the traction sheave, as part of the protection device against overspeed for the car moving in upwards direction. furthermore, the RSQ brake can be used as a braking device acting on the shaft of the traction sheave, as part of the protection device against overspeed for the car moving in upwards direction and as a braking element against unintended car movement.

### Grounding Connection

The brake is designed for Protection Class I. This protection covers not only the basic insulation, but also the connection of all conductive parts to the protective conductor (PE) on the fixed installation. If the basic insulation fails, no contact voltage will remain. Please carry out a standardised inspection of the protective conductor connections to all contactable metal parts!

### Class of Insulation F (+155 °C)

The insulation components on the magnetic coils are manufactured at least to class of insulation F (+155 °C).

### Protection

**(mechanical) IP10:** Protection against large body surfaces and large foreign bodies > 50 mm in diameter. No protection against water.

**(electrical) IP54:** Dust-proof and protected against contact as well as against water spray from any direction.

### Brake Storage

- Store the brakes in a horizontal position, in dry rooms and dust and vibration-free.
- Relative air humidity < 50 %.
- Temperature without major fluctuations within a range from -5 °C up to +40 °C. Do not store in direct sunlight or UV light.
- Do not store aggressive, corrosive substances (solvents / acids / lyes / salts / oils / etc.) near to the brakes.

For longer storage of more than 2 years, special measures are required (please contact the manufacturer).

Storage acc. DIN EN 60721-3-1 (including the limitations / additions described above): 1K3; 1Z1; 1B1; 1C2; 1S3; 1M1

### Handling

**Before installation**, the brake must be inspected and found to be in proper condition.

The brake function must be inspected both **once attachment has taken place** as well as **after longer system downtimes**, in order to prevent the drive starting up against possibly seized linings.

## Safety Regulations

These Safety Regulations are user hints only and may not be complete!

### User-implemented Protective Measures:

- Please cover moving parts to protect **against injury through seizure**.
- Place a cover on the magnetic part to protect **against injury through high temperatures**.
- Protection circuit:** When using DC-side switching, the coil must be protected by a suitable protection circuit according to VDE 0580, which is integrated in *mayr*®-rectifiers. To protect the switching contact from consumption when using DC-side switching, additional protective measures are necessary (e.g. series connection of switching contacts). The switching contacts used should have a minimum contact opening of 3 mm and should be suitable for inductive load switching. Please make sure on selection that the rated voltage and the rated operating current are sufficient. Depending on the application, the switching contact can also be protected by other protection circuits (e.g. *mayr*®-spark quenching unit, half-wave and bridge rectifiers), although this may of course then alter the switching times.
- Take precautions **against freeze-up of the friction surfaces** in high humidity and at low temperatures.

EN ISO 12100	Safety of machinery – General principles for design - Risk assessment and risk reduction
DIN EN 61000-6-4	Interference emission
EN 12016	Interference immunity (for elevators, escalators and moving walkways)

### Liability

The information, guidelines and technical data in these documents were up to date at the time of printing. Demands on previously delivered brakes are not valid. Liability for damage and operational malfunctions will not be taken if:

- the Installation and Operational Instructions are ignored or neglected.
- the brakes are used inappropriately.
- the brakes are modified.
- the brakes are worked on unprofessionally.
- the brakes are handled or operated incorrectly.


### Standards, Directives and Regulations Used and To Be Applied

DIN VDE 0580	Electromagnetic devices and components, general specifications
2014/35/EU	Low Voltage Directive
2011/65/EU	RoHS II - Directive
2015/863/EU	RoHS III- Directive
CSA C22.2 No. 14-2010	Industrial Control Equipment
UL 508 (Edition 17)	Industrial Control Equipment
2014/33/EU	Elevator Directive
EN 81-20	Safety rules for the construction and installation of lifts – Part 20: Passenger and goods passenger lifts
EN 81-50	Safety rules for the construction and installation of lifts - Examinations and tests – Part 50: Design rules, calculations, examinations and tests of lift components


### Guarantee

- The guarantee conditions correspond with the Chr. Mayr GmbH + Co. KG sales and delivery conditions.
- Mistakes or deficiencies are to be reported to *mayr*® at once!

### CE Identification

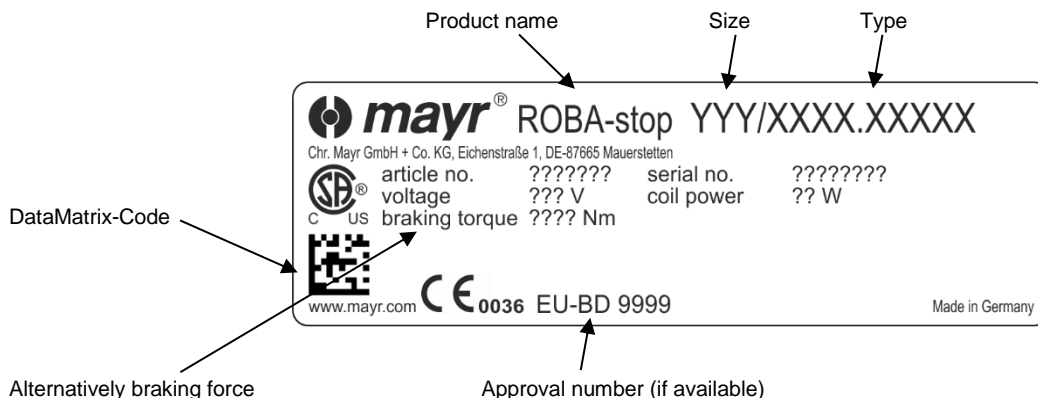
 in accordance with the Low Voltage Directive 2014/35/EU (only in case of voltages > 72 V) and / or RoHS Directive 2011/65/EU with 2015/863/EU, and the Elevator Directive 2014/33/EU (with the ID number of the respective inspection authority, for type examination tested brakes only)

### Conformity Markings

 in terms of the Canadian and American approval

### Marking

*mayr*® components are clearly marked and described on the Type tag:



# Installation and Operational Instructions for ROBA®-diskstop® Type 894.5 \_ \_ \_ Sizes 9 and 10

(B.8.4.5.EN)

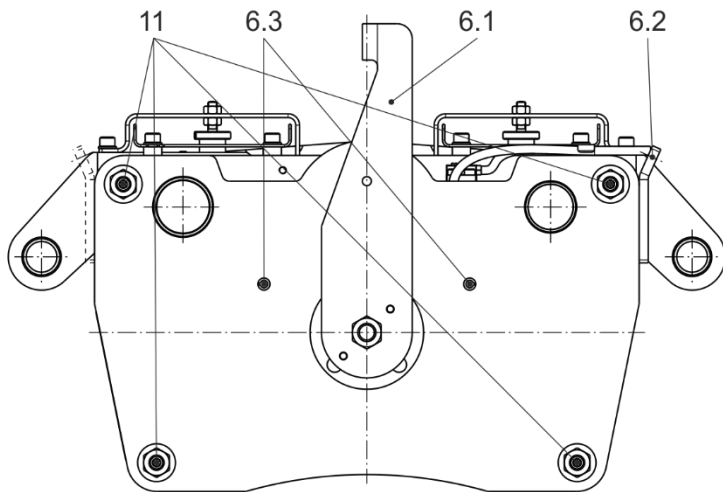


Fig. 1

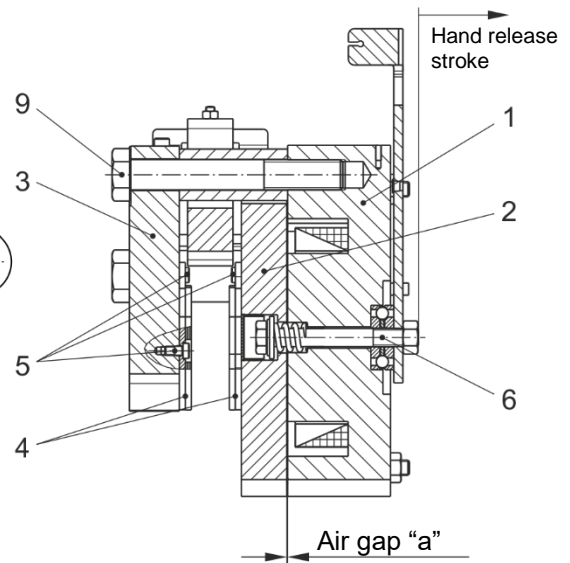


Fig. 2

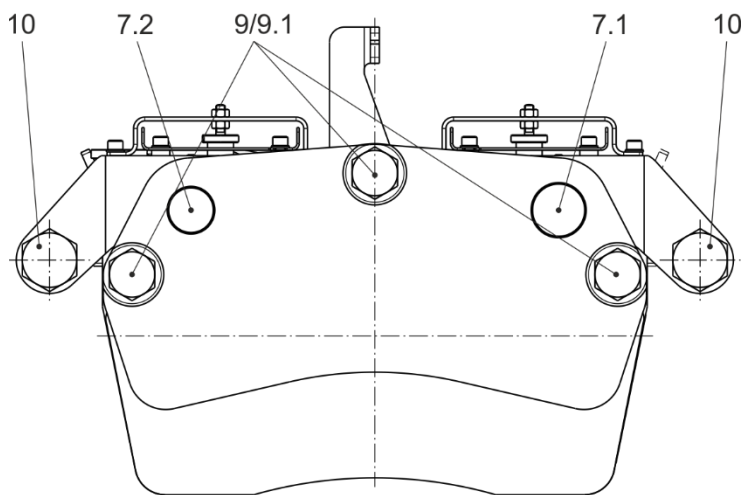


Fig. 3

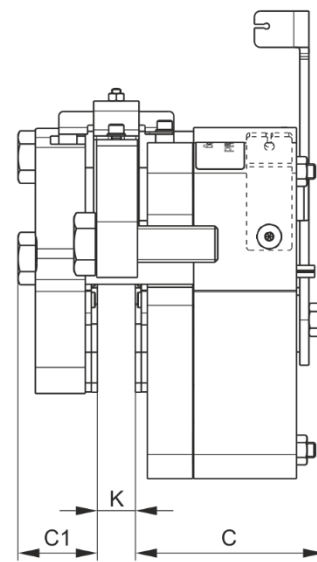


Fig. 4

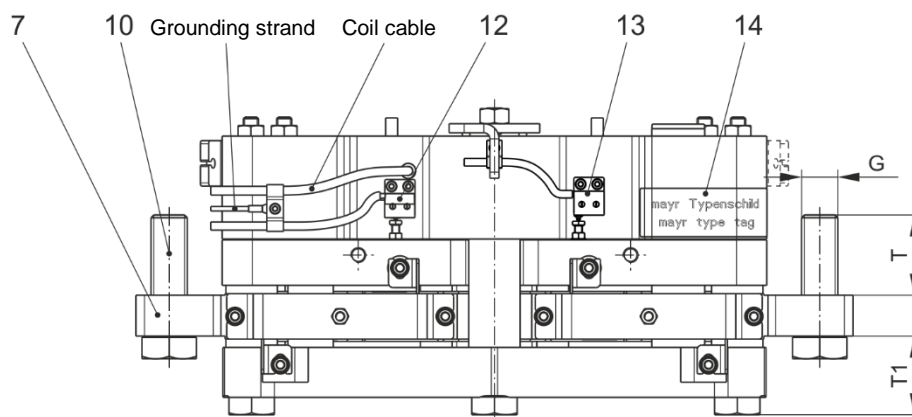


Fig. 5

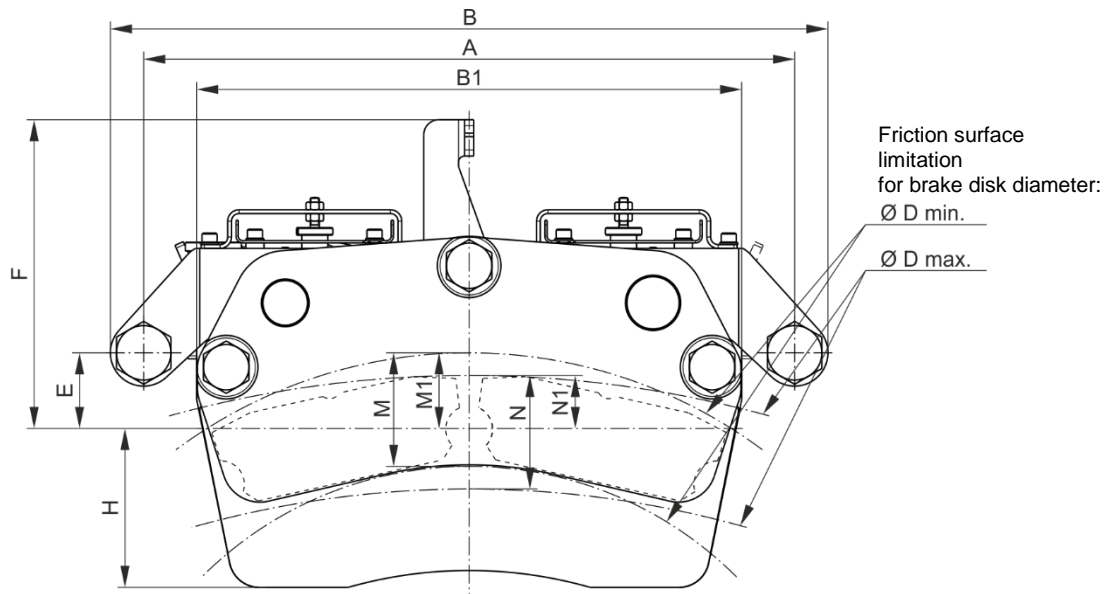


Fig. 6

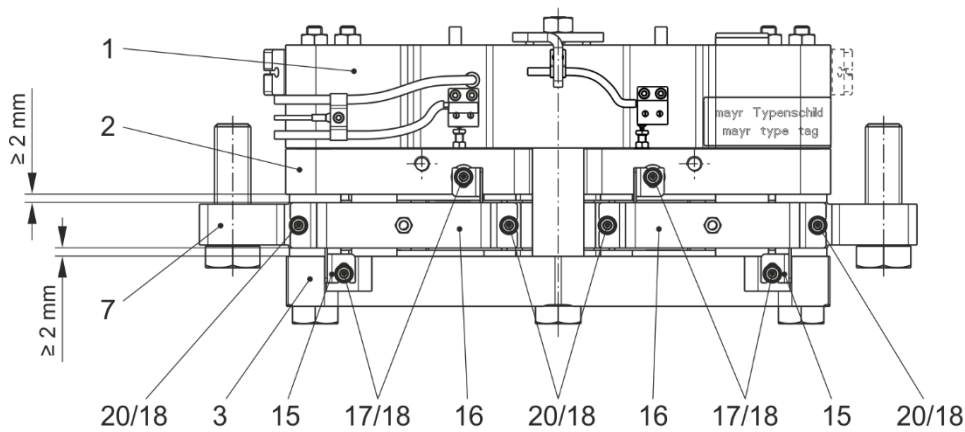


Fig. 7

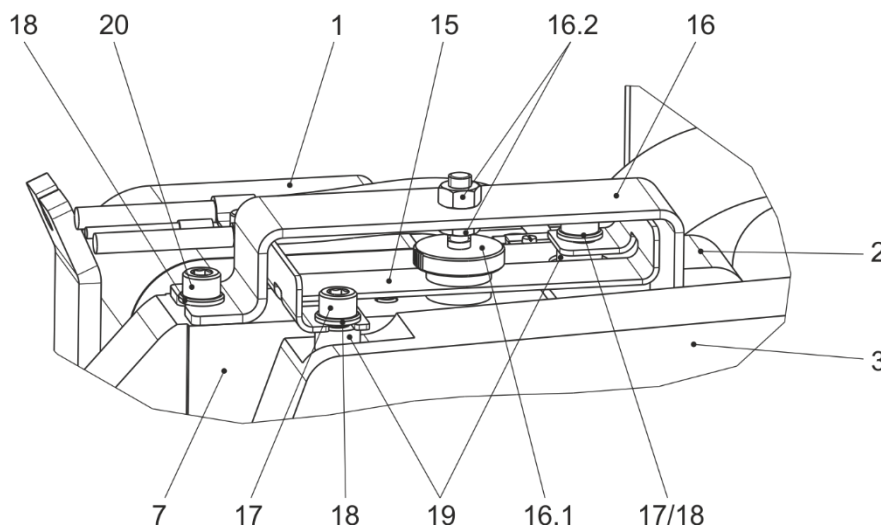


Fig. 8 (Alignment mechanism)

# Installation and Operational Instructions for ROBA®-diskstop® Type 894.5 \_ \_ \_ Sizes 9 and 10

(B.8.4.5.EN)

## Parts List (Only use mayr® original parts)

Item	Name	Pcs.	
		Size 9	Size 10
1	Coil carrier assembly with coil	1	1
2	Armature disk	1	1
3	Counterplate	1	1
4	Friction pad assembly	4	4
5	Cap screw M6 x 16	24	24
6	Hand release assembly	1	1
6.1	Hand release lever	1	1
6.2	Lock washer	1	1
6.3	Spring pin	2	2
6.4	Bolt <sup>1)</sup> (mayr® article number 8277826) (Fig. 9)	1	1
7	Carrier assembly	1	1
7.1	Guide bolt 1	1	1
7.2	Guide bolt 2	1	1
8	Thrust spring (not depicted)	13	14
9	Hexagon head screw	4	3
9.1	Washer	4	3
10	Screw M24 x 80	2	2
11	Noise damping assembly	4	4
12	Release monitoring assembly	1	1
13	Wear monitoring assembly	-	1
14	Type tag	1	1
	<i>Parts for alignment mechanism:</i>		
15	Lever	2	2
16	Thrust piece assembly	2	2
16.1	Knurled-head screw M6 x 20	2	2
16.2	Hexagon nut M6	4	4
17	Cap screw M6 x 16	4	4
18	Washer	8	8
19	Bushing	4	4
20	Cap screw M6 x 16	4	4

1) Bolt (6.4) must be ordered separately if required.

# Installation and Operational Instructions for ROBA<sup>®</sup>-diskstop<sup>®</sup> Type 894.5 \_ \_ \_ Sizes 9 and 10

(B.8.4.5.EN)

Table 1: Technical Data

Size	9	10
Max. braking force	8749 N	11182 N
Min. braking force	5029 N	4551 N
Braking force tolerance	0 / +60 %	0 / +60 %
Max. friction work <sup>1)</sup> Q <sub>r max.</sub> per braking action	400000 J	400000 J
Brake disk diameter D	600 – 1200 mm	650 – 1500 mm
Effective friction diameter D <sub>eff</sub>	D <sub>eff</sub> = D – 80 mm	D <sub>eff</sub> = D – 80 mm
Max. trigger speed	25.1 m/s	25.1 m/s
Brake disk width K (+0 / -0.15 mm)	25 – 30 mm	25 – 30 mm
Nominal voltage U <sub>N</sub>	see Type tag	see Type tag
Overexcitation voltage U <sub>O</sub>	2 x U <sub>N</sub>	2 x U <sub>N</sub>
Coil capacity at nominal voltage P <sub>N</sub>	see Type tag	see Type tag
Coil power at overexcitation P <sub>O</sub>	4 x P <sub>N</sub>	4 x P <sub>N</sub>
Overexcitation time t <sub>O</sub>	1 – 2 s	1 – 2 s
Max. air gap "a" (Fig. 2) after wear	1.8 mm	1.8 mm
Protection (electrical)	IP54	IP54
Protection (mechanical)	IP10	IP10
Duty cycle with 180 switchings per hour	60%	60%
Electrical connection of the magnetic coil	2 x 0.88 mm <sup>2</sup>	2 x 0.88 mm <sup>2</sup>
Electrical connection of the microswitch	3 x 0.5 mm <sup>2</sup>	3 x 0.5 mm <sup>2</sup>
Hand release force	approx. 400 N	approx. 400 N
Hand release stroke	> 3 mm	> 3 mm
Tightening torque Item 5	10 Nm	10 Nm
Tightening torque Item 9	183 Nm	360 Nm
Tightening torque Item 10	710 Nm	710 Nm
Tightening torque Item 17	9 Nm	9 Nm
Tightening torque Item 20	9 Nm	9 Nm
Ambient temperature	-5 °C to +40 °C	-5 °C to +40 °C
Weight	54 kg	76 kg

**DANGER**



If the brake is operated with an air gap "a" > 1.8 mm, it becomes a **safety risk** as the braking effect is no longer given because the armature disk (2) lies again the hand release (6).



<sup>1)</sup> The thermal load for a brake cannot be stated. Most of the brake energy is transferred onto the brake disk. The thermal load capability is dependent on the heat dissipation capacities of the brake disk.

Table 2: Dimensions

Size	A	B	B1	C	C1	E	F	G	H	M	M1	N	N1	T	T1 <sup>1)</sup>
9	400	445	344	127	32	63.7	204	M24	94	75	45	75	33	53	31.5
10	430	474	360	129	52.5	50	204	M24	105	75	50	75	35	53	52

<sup>1)</sup> The tolerance for dimension "T1" is ±2.5 mm.

Table 3: Switching Times [ms]

Size	9	9	10	10
Design	Min. nominal braking force	Max. nominal braking force	Min. nominal braking force	Max. nominal braking force
Attraction $t_2$	500	500	650	650
Drop-out $t_0$ (DC) from holding voltage	155	40	210	55
Drop-out $t_0$ (DC) from overexcitation	175	60	260	60
Drop-out $t_{50}$ (DC) <sup>2)</sup> from holding voltage	210	70	320	100
Drop-out $t_{50}$ (DC) <sup>2)</sup> from overexcitation	230	90	340	110
Drop-out $t_{90}$ (DC) <sup>2)</sup> from holding voltage	290	210	720	360
Drop-out $t_{90}$ (DC) <sup>2)</sup> from overexcitation	310	230	750	380
Drop-out $t_{11}$ (AC)	on request	450	on request	600
Drop-out $t_1$ (AC) <sup>3)</sup>	on request	900	on request	1000

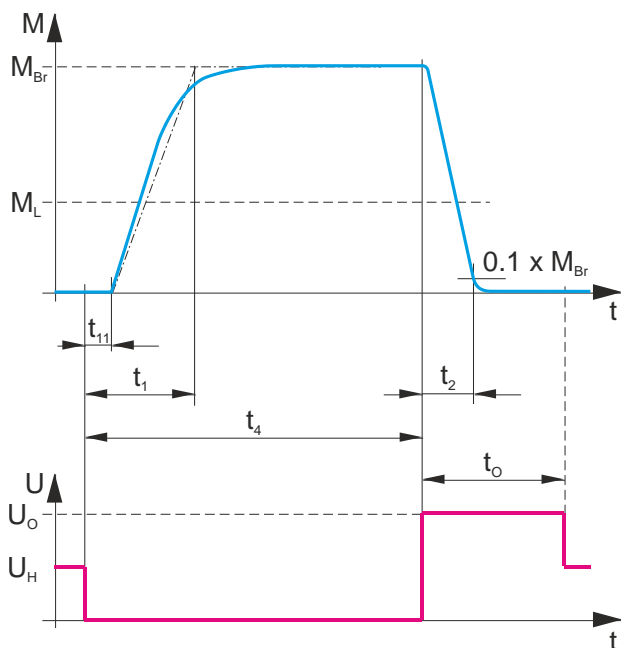


<sup>2)</sup> Referring to the nominal braking force

<sup>3)</sup> Referring to the effective braking force

The stated switching times can only be achieved using the respective correct electrical wiring. This also refers to the protection circuit for brake control and the response delay times of all control components. The use of varistors for spark quenching increases the DC-side switching times.

Diagram 2: Torque-Time Diagram



**Key**

- $M_{Br}$  = Braking torque
- $M_L$  = Load torque
- $t_1$  = Connection time
- $t_{11}$  = Response delay on connection ( $\pm t_0$  acc. Type Examination Certificate)
- $t_2$  = Separation time
- $t_4$  = Slip time +  $t_{11}$
- $t_0$  = Overexcitation time
- $U_N$  = Coil nominal voltage
- $U_H$  = Holding voltage
- $U_O$  = Overexcitation voltage



The switching times are dependent on the respective spring pressure.

## Application

- ❑ ROBA®-diskstop® for use as a holding brake with occasional EMERGENCY STOP braking actions
- ❑ The max. permitted circumferential speed and friction work (see Technical Data) must be observed.

## Design

The ROBA®-diskstop® is a spring applied, electromagnetically releasing safety brake - a component in terms of DIN VDE 0580. It is designed for installation into gearless elevator machinery for use as a holding brake with occasional EMERGENCY STOP braking actions.

On dimensioning, the braking torque, the speed as well as the permitted friction work in case of EMERGENCY STOP need to be taken into consideration for safe holding of the load torque and safe compliance with the required braking distance.

Furthermore, the ROBA®-diskstop® can be used as a braking device acting on the shaft of the traction sheave, as part of the protection device against overspeed for the car moving in upwards direction and as a braking element against unintended car movement.

For a dual-circuit brake system, at least two brakes are necessary.

Please also observe the Annex in the EU Type Examination Certificate.

In order to guarantee the maximum braking distance while both brakes act, an inspection of the protection device including all control and brake times (detector / control / brake) is necessary. The respective standards, regulations and directives must be observed.

## Function

The ROBA®-diskstop® brake is a spring applied, electromagnetic safety brake.

### Spring applied function:

In de-energised condition, the thrust springs (8) press the armature disk (2) against the brake disk. The brake disk is held between the friction pads (4).

### Electromagnetic function:

Due to the magnetic force of the coil in the coil carrier (1), the armature disk (2) is attracted against the spring pressure to the coil carrier (1).

The brake is released and the brake disk can rotate freely.

### Safety brake function:

The ROBA®-diskstop® brakes reliably and safely in the event of a power switch-off, a power failure or an EMERGENCY STOP.

## Scope of Delivery / State of Delivery

The brakes are manufacturer-assembled ready for installation. The release monitoring and wear monitoring devices (Items 12 and 13) are set manufacturer-side. Included loose in delivery are the hexagon head screws (10). Please check the scope of delivery according to the Parts List as well as the state of delivery immediately after receiving the goods.

mayr® will take no responsibility for belated complaints. Please report transport damage immediately to the deliverer. Please report incomplete delivery and obvious defects immediately to the manufacturer.

## Installation Conditions

### CAUTION



Please observe precisely the following installation conditions and the brake installation instructions described on page 12. If the conditions and instructions are not observed, this might result in premature brake wear or a substantial loss in braking torque up to total failure of the brake.

### Before mounting the brake, please observe:

- ❑ Axial run-out deviation of the brake disk: max. 0.2 mm



Due to axial run-out deviations or tilting between the brake and the brake disk, the brake disk may rub against the friction linings.

- ❑ Brake disk surface quality (friction surfaces):  $R_a = 3.2 \mu\text{m}$
- ❑ Brake disk material: Steel or cast iron
- ❑ Brake disk width (25 – 30 mm) acc. respective drawing with tolerance  $+0 / -0.15 \text{ mm}$ .
- ❑ Brake disk: There must be a chamfer of  $1 \times 1 - 2 \times 2$ .
- ❑ There must be a gap of at least 2 mm between the pad (7) and the counterplate (3) as well as between the pad (7) and the armature disk (2).
- ❑ Brake disk deformation or bearing backlash must not influence the set air gap.
- ❑ The common zone of both screw-on surfaces must be in the  $\varnothing 50 \text{ mm}$  range (for Size 10) or  $\varnothing 80 \text{ mm}$  range (for Size 9) 0.1 mm parallel to the brake disk.
- ❑ Keep the brake surfaces and the friction linings grease-free at all times.
- ❑ Positional tolerance for installation threaded holes:  $\varnothing 0.5 \text{ mm}$
- ❑ Please ensure a suitable protective cover on the open brake.
- ❑ The screw connection must transmit the occurring transverse forces safely.
- ❑ The tensile strength  $R_m$  of the attachment wall must be at least  $300 \text{ N/mm}^2$ .
- ❑ The screw-in depth of both fixing screws (10) must be at least 25 mm.

## Brake Temperature

### DANGER



At an ambient temperature of  $+40 \text{ }^\circ\text{C}$  and a duty cycle of 60 %, the brake can heat up to  $+65 \text{ }^\circ\text{C}$ . Do not touch the brake => Danger of burns!

## Adjustment



The brakes are equipped manufacturer-side with the respective springs for the braking force stated on the Type tag. Adjustment is not necessary. Adaptions or modifications are not permitted as a rule. This rule also applies to the manufacturer-side adjusted noise damping. The microswitches are also adjusted manufacturer-side. Despite great care during the manufacturer-side adjustment, re-adjustment might be necessary after installation due to transportation and handling. Furthermore, such switches cannot be considered fail-safe. Please observe the sections Release Monitoring and Wear Monitoring.

## Noise Damping (Item 11 / Fig. 1):



The noise damping was set and adjusted manufacturer-side. However, this component is subject to ageing dependent on the application or operating conditions (torque adjustment, switching frequency, ambient conditions, system vibrations etc.). Replacing the damping element is only permitted at the *mayr*<sup>®</sup> site of manufacture.

## Brake Installation (Figs. 1 – 9)

The brake is pre-assembled manufacturer-side.

1. Mechanically release the brake using an auxiliary device and lock the hand release lever (6.1) via the bolt (Item 6.4 / *mayr*<sup>®</sup> article no. 8277826), which is inserted into the bore  $\varnothing 10$  on the back of the coil carrier (1) (Fig. 9).

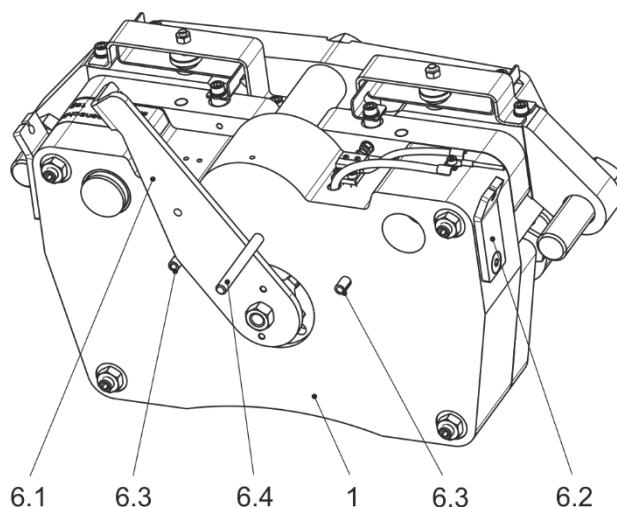
**ATTENTION** The hand release lever (6.1) may be locked for a maximum of 20 minutes, as otherwise the damping elements (11) will be damaged.

2. Push the released brake over the brake disk and position it so that both screws (10) can be screwed in.



While pushing the brake over the brake disk, please make sure that the friction linings are not damaged.

3. Screw in the screws (10) and tighten to a **tightening torque of 710 Nm**.
4. Remove the auxiliary device and the bolt (6.4 / *mayr*<sup>®</sup> article number 8277826) for releasing the brake.
5. Switch the brake 3 - 4 times so that it aligns with the brake disk.
6. **Check that the brake moves axially on the pad (7). It must be possible to move the opened brake in the guide by hand. On an engaged brake, there must be a gap of at least 2 mm between the pad (7) and the counterplate (3) as well as between the pad (7) and the armature disk (2), see Fig. 7.**
7. **Check the air gaps "a" (Fig. 2) between the coil carrier (1) and the armature disk (2).**  
In new condition, the air gap "a" must be max. 1 mm on a de-energised brake. Measurements on both sides at friction pad (4) level – calculate the average.
8. On the de-energised brake, tighten the cap screws (17) with 9 Nm.
9. Energise the brake.
10. Measure the effective air gap between the friction lining and the side of the brake disk facing away from the screw-on surface on the right and left-hand sides and calculate the difference between the measurement values.  
The **differential dimension must be < 0.3 mm**.
11. Turn the brake disk. The brake disk must not rub against anything.



**Fig. 9**

Depicted in the released position, with inserted bolt (6.4)

## Brake Inspection (before brake initial operation)

- **Visual inspection:**  
for proper condition of the brake (rust etc.) and no grinding
- **Carry out a release inspection:**  
by energising the brake or manually by actuating the hand release.
- **Switch functions inspection of the release monitoring / for connection as NC contact:**  
 Brake energised → Signal "OFF"  
 Brake de-energised → Signal "ON"
- for connection as NO contact:**  
 Brake energised → Signal "ON"  
 Brake de-energised → Signal "OFF"

The braking torque is not achieved until after the run-in procedure has been carried out.  
The run-in conditions must be aligned with the manufacturer.

## Braking Torque

The (nominal) braking torque is the torque effective in the shaft train on slipping brakes, with a sliding speed of 1 m/s referring to the mean friction radius.  
The brake is loaded statically when used as a service brake and loaded dynamically in EMERGENCY STOP operation (part of the brake equipment against overspeed or inadvertent movement of the elevator cage). Respectively, there are different speed values for the friction material, which in practice also leads to different friction values and therefore braking torques.  
The braking torque is dependent on the respective run-in condition of the friction surfaces.  
We recommend allowing the friction surfaces to run in when installed and under permitted loads.  
Friction materials develop their optimum effect only under speed at the appropriate contact pressure, as continuous regeneration of the friction surface then takes place (torque consistency).  
Furthermore, friction materials (synthetic resin bonded rubber mixtures) are subject to ageing, which is also influenced, among other things, by higher temperatures and other ambient influences. We recommend regular inspection of the braking torque (1 x per year) including the respective dynamic braking actions as a refresher.

## Installation of Bowden Cable Hand Release

The hand release is pre-assembled manufacturer-side.

In order to install the Bowden cable, the lock washer (6.2) must be mounted on the correct side. If this is not the case, the lock washer (6.2) must be screwed off and screwed onto the opposite side.

The hand release lever (6.1) can be pivoted by approx. 30°. Adjust the Bowden cable so that the hand release (after actuation) can pivot back to the unreleased neutral position => **functional inspection.**

### DANGER



Please actuate the hand release carefully. Any existing loads are put into motion when the hand release is actuated.



Do not push the hand release lever (6.1) up to the stop pins (spring pins Item 6.3), but carefully only to the point, at which the traction sheave or the car starts moving.

The stop pins are only used to prevent blockage of the hand release.

A substantially increased force acting on the hand release lever (6.1) may lead to component destruction.

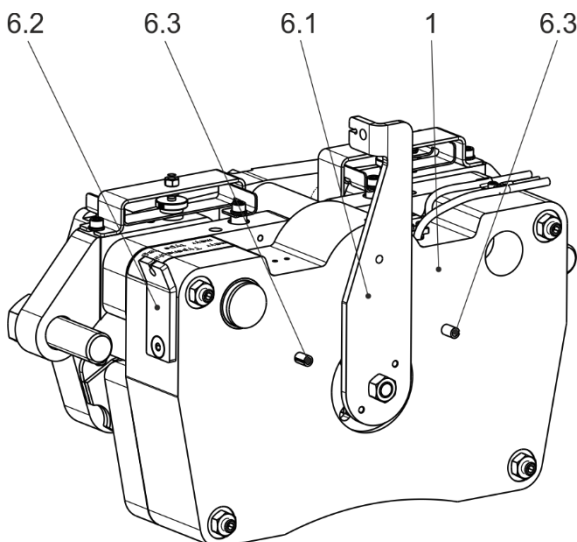
Bowden cable designs must be designed with an end stop for the Bowden cable lever as soon as release of the brake is residual torque-free.

In addition, a suitable return spring must be installed on Bowden cable designs by the customer in order to compensate for friction forces in the Bowden cable.

Adjust the Bowden cable length so that the hand release lever (6.1), after actuation, pivots back to the unreleased neutral position.



When actuating the hand release, a switching signal of the release monitoring device cannot be guaranteed.



**Fig. 10**

Depicted in the unreleased neutral position

The hand release is subject to wear and is not suitable for constant release.  
A sufficient number of emergency releases is possible (approx. 1000 x).

## Electrical Connection and Wiring



The brakes must only be operated with overexcitation.

DC current is necessary for operation of the brake. The coil nominal voltage is indicated on the Type tag as well as on the brake body and is designed according to the DIN IEC 60038 ( $\pm 10\%$  tolerance). The brake must only be operated with overexcitation (e.g. using a ROBA<sup>®</sup>-switch or -multiswitch fast acting rectifier or phase demodulator). The connection possibilities can vary dependent on the brake equipment. Please follow the exact connections according to the Wiring Diagram. The manufacturer and the user must observe the applicable regulations and standards (e.g. DIN EN 60204-1 and DIN VDE 0580). Their observance must be guaranteed and double-checked!

### Grounding Connection

The brake is designed for Protection Class I. This protection covers therefore not only the basic insulation, but also the connection of all conductive parts to the protective conductor (PE) on the fixed installation. If the basic insulation fails, no contact voltage will remain. Please carry out a standardised inspection of the protective conductor connections to all contactable metal parts!

### Device Fuses

To protect against damage from short circuits, please add suitable device fuses to the mains cable.

### Switching Behaviour

The reliable operational behaviour of a brake is to a large extent dependent on the switching mode used. Furthermore, the switching times are influenced by the temperature and the air gap between the armature disk and the coil carrier (dependent on the wear condition of the linings).

### Magnetic Field Build-up

When the voltage is switched on, a magnetic field is built up in the brake coil, which attracts the armature disk to the coil carrier and releases the brake.

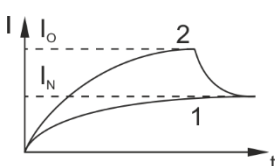
#### Field build-up with normal excitation

If the magnetic coil is energised with nominal voltage, the coil current does not immediately reach its nominal value. The coil inductivity causes the current to increase slowly as an exponential function. Accordingly, the build-up of the magnetic field takes place more slowly and the braking torque drop (curve 1) is also delayed.

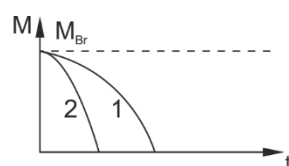
#### Field Build-up with Overexcitation

A quicker drop in braking torque is achieved if the coil is temporarily placed under a higher voltage than the nominal voltage, as the current then increases more quickly. Once the brake is released, it needs to be switched over to the nominal voltage (curve 2). The ROBA<sup>®</sup>-(multi)switch fast acting rectifier and phase demodulator work on this principle.

Current path

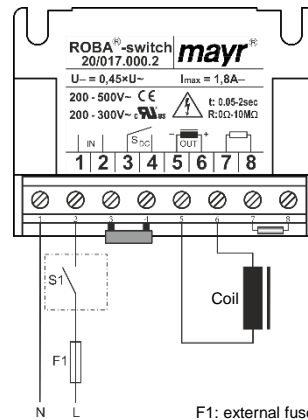


Braking torque path



## Magnetic Field Removal

### AC-side switching

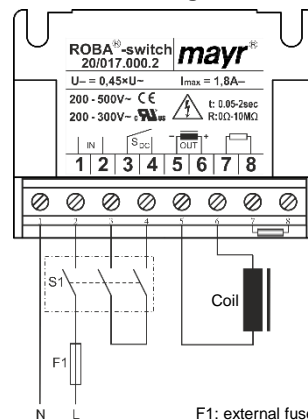


The power circuit is interrupted in front of the rectifier. The magnetic field slowly reduces. This delays the rise in braking torque.

When switching times are not important, please switch AC-side, as no protective measures are necessary for coil and switching contacts.

AC-side switching means **low-noise switching**; however, the brake engagement time is longer (approx. 6-10 times longer than with DC-side disconnection), use for non-critical braking times.

### DC-side switching



The power circuit is interrupted between the rectifier and the coil as well as mains-side. The magnetic field reduces extremely quickly. This causes a quick rise in braking torque.

When switching DC-side, high voltage peaks are produced in the coil, which can lead to wear on the contacts from sparks and to destruction of the insulation.

DC-side switching means **short brake engagement times (e.g. for EMERGENCY STOP operation)**; however, louder switching noises.

### Protection Circuit

When using DC-side switching, the coil must be protected by a suitable protection circuit according to VDE 0580, which is integrated in mayr<sup>®</sup>-rectifiers. To protect the switching contact from consumption when using DC-side switching, additional protective measures are necessary (e.g. series connection of switching contacts). The switching contacts used should have a minimum contact opening of 3 mm and should be suitable for inductive load switching. Please make sure on selection that the rated voltage and the rated operating current are sufficient. Depending on the application, the switching contact can also be protected by other protection circuits (e.g. mayr<sup>®</sup>-spark quenching unit, half-wave and bridge rectifiers), although this may of course then alter the switching times.

## Release Monitoring (Item 12 / Fig. 5 / Optional)



Please carry out a functional inspection before brake initial operation!

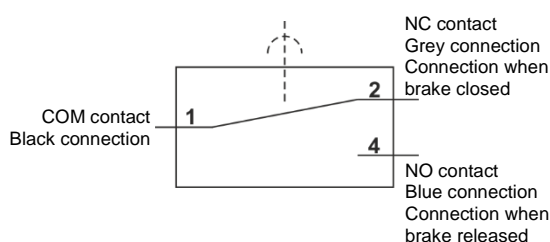
The ROBA®-diskstop® brakes are supplied optionally with manufacturer-side installed and adjusted release monitoring device (12).

A microswitch emits a signal for every brake condition change: "brake opened" or "brake closed".

**The customer is responsible for a signal evaluation of both conditions.**

From the point at which the brake is energised, a time span of three times the separation time must pass before the switch signal on the release monitoring is evaluated.

### Microswitch Wiring Diagram:



### Function

When the magnetic coil is energised in the coil carrier (1), the armature disk (2) is attracted to the coil carrier (1), the microswitch emits a signal, the brake is released.

### Microswitch Specification

<b>Characteristic values for measurement:</b>	250 V~ / 3 A
<b>Minimum switching power:</b>	12 V, 10 mA DC-12
<b>Recommended switching power:</b> for maximum lifetime and reliability	24 V, 10...50 mA DC-12 DC-13 with freewheeling diode!

Usage category acc. IEC 60947-5-1:

DC-12 (resistance load), DC-13 (inductive load)

## Wear Monitoring

### (Item 13 / Fig. 5 / Optional, only for Size 10)

The ROBA®-diskstop® brakes are supplied optionally with manufacturer-side installed and adjusted wear monitoring (13) device.

### Function

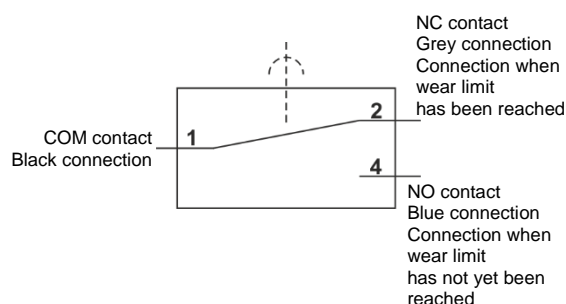
Due to wear on the friction linings, the air gap "a" between the coil carrier (1) and the armature disk (2) increases.

Once the maximum air gap of 1.8 mm (see Technical Data) has been reached, the microswitch contact switches over and emits a signal.

The friction pads (4) must be replaced.

**The customer is responsible for a signal evaluation.**

### Microswitch Wiring Diagram:



For switch power values, please see Release Monitoring



Microswitches cannot be guaranteed fail-safe. Therefore, please ensure appropriate access for replacement or adjustment. The switching contacts are designed so that they can be used for both small switching powers and medium ones. However, after switching a medium switching power, small switching powers are no longer reliably possible. In order to switch inductive, capacitive and non-linear loads, please use the appropriate protection circuit to protect against electric arcs and unpermitted loads!

## Maintenance

The ROBA®-diskstop® is largely maintenance-free. The friction lining pairing is robust and wear-resistant. This ensures a particularly long service lifetime of the brake. However, the friction linings are subject to functional wear. Therefore, please carry out regular friction lining inspections.



The friction pads (4) must be replaced when air gap "a" > 1.8 mm (Fig. 2) is reached between the coil carrier (1) and the armature disk (2) on a warm brake.

Replacement of the friction pads (4) and all other maintenance work must be carried out at the place of manufacture.

## Guidelines on Brake De-installation



Before carrying out brake de-installation (e.g. brake change), all cap screws (17) must be loosened.

## Information on the Components

The **friction material** contains different inorganic and organic compounds, which are integrated into a system of hardened binding agents and fibres.

### Possible hazards:

No potential dangers have been recognised so far when the brake is used according to its intended purpose. When grinding in the brake linings (new condition) and also in case of EMERGENCY STOP braking actions, functional wear can occur (wear on the friction linings); on open brake designs, fine dust can be emitted.

**Classification: Hazardous property**  
**Attention: H-classification: H372**



### Protective Measures and Rules of Behaviour:

Do not inhale dusts.

Vacuum the dusts at the point of origin (tested suction devices, tested filters acc. DIN EN 60335-2-69 for dust classes H; maintenance of the suction devices and filter replacement at regular intervals).

If local dust suction is not possible or is insufficient, the entire work area must be ventilated using appropriate technology.

### Additional information:

This friction lining (asbestos free) is not a dangerous product in terms of the EU Directive

## Cleaning the Brake



Do not clean the brake using compressed air, brushes or similar devices!

- Wear safety gloves / safety goggles.
- Use a suction system or wet towels to clean off the brake dust.
- Do not inhale brake dust.
- In case of dust formation, a dust mask FFP 2 is recommended.

## Disposal

Our electromagnetic brake components must be disposed of separately as they consist of different materials. Please also observe the relevant authority regulations. Code numbers may vary according to the disassembling process (metal, plastic and cables).

### Electronic components

(Rectifier / Switch):

Products which have not been disassembled can be disposed of under Code No. 160214 (mixed materials) or components under Code No. 160216, or can be disposed of by a certified disposal firm.

### Brake bodies made of steel with coil/cable and all other steel components:

Steel scrap (Code No. 160117)

### All aluminium components:

Non-ferrous metals (Code No. 160118)

### Friction pads (steel or aluminium pads with friction linings):

Brake linings (Code No. 160112)

### Seals, O-rings, V-seals, elastomers, terminal boxes (PVC):

Plastic (Code No. 160119)

### Guidelines on the WEEE Directive 2012/19/EU

Avoidance of waste from electrical and electronic devices and the reduction of such waste through recycling.

Our electromagnetic products (brakes, clutches) as well as the components required to control them (rectifiers) are frequently used in electrical and electronic devices within the appropriate area of application of WEEE, independent of the applicable product categories.

The stated products do not fall within the area of application of this Directive. They have been classified as electromagnetic / electronic components (VDE 0580) or as electronic equipment (DIN EN 50178), and have been determined for installation in devices for "use in accordance with the intended purpose". Only products which are to be viewed as devices in terms of the Directive and not as parts or components are subject to registration obligations.

## Malfunctions / Breakdowns:

Malfunction	Possible Causes	Solutions
Brake does not release	<ul style="list-style-type: none"> <li><input type="checkbox"/> Incorrect voltage on rectifier</li> <li><input type="checkbox"/> Rectifier failure</li> <li><input type="checkbox"/> Air gap too large (worn friction lining)</li> <li><input type="checkbox"/> Coil interrupted</li> <li><input type="checkbox"/> Incorrect rectifier (e.g. normal rectifier without overexcitation)</li> </ul>	<ul style="list-style-type: none"> <li><input type="checkbox"/> Apply correct voltage</li> <li><input type="checkbox"/> Replace rectifier</li> <li><input type="checkbox"/> Replace the friction pads</li> <li><input type="checkbox"/> Replace brake</li> <li><input type="checkbox"/> Use the correct, appropriate rectifier</li> </ul>



mayr® will take no responsibility or guarantee for replacement parts and accessories which have not been delivered by mayr®, or for damage resulting from the use of these products.